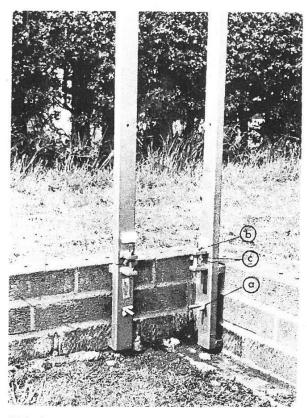


Unit A, Castle Industrial Park
Pear Tree Lane
Newbury
RG14 2AD
0118 981 2872

blakesbuildingprofiles.co.uk



FIXING INSTRUCTIONS FOR INTERMEDIATE PROFILE

FIG. A.

This illustrates the position of Profiles when erecting an Internal Corner.

- When building first three courses, leave out the vertical joints at the 9" and 41/2" position in the second course below the level at which the Profiles are to set. This allows for the insertion of the hook bolt.
- Insert hook bolt in Profile at position (a) and fit Wing Nut, etc. Offer Profile to brickwork, passing bolt through open joint, and quarter turn and tighten Wing Nut. This will clamp Profile to the wall.

FIG.A.

- 3. The slot in the Profile is the Datum Level, which should be set level with the top course.
- 4. Place spirit level on side face of Profile and adjust as necessary, then tighten Wing Nut. (A small wrench should be used).
- 5. To plumb Profile, adjust Nuts B. and C. i.e. to draw Profile away from wall, slacken C. and tighten B. and vice versa.
- 6. Fit plastic Line Holder, as illustrated.
- 7. Two stabilisers are supplied with each Profile. Build them into the brickwork as work proceeds. Tap and withdraw them when the lift is completed. FIG. C.

Note: If it takes more than a minute to erect this Profile, or there is something you cannot understand in connection with these instructions, Ring: (01189) 812872

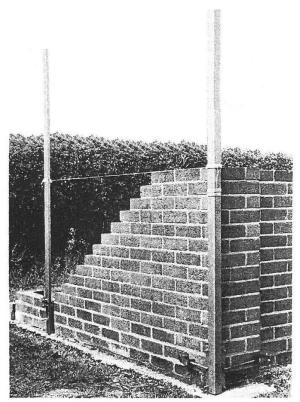


FIG.B.

This illustration shows the Intermediate Profile erected to act as a 'Dead Man' in conjunction with the External Profile.

NOTE: The vertical joint was left out at the position required.

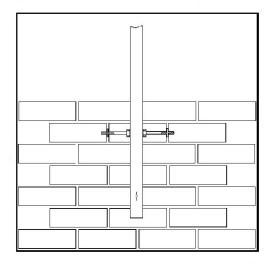


FIG. B.

FIG. C.

FIG. D.

This illustration shows two Intermediate Profiles being used to erect a Squint Corner.

The Profiles are set up in alternate courses in the vertical joints approximately $2^{1/2}$ " from the corner. This enables the Profiles to be equidistant from the angle.

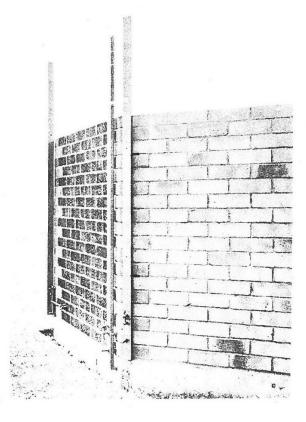


FIG. D.